

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

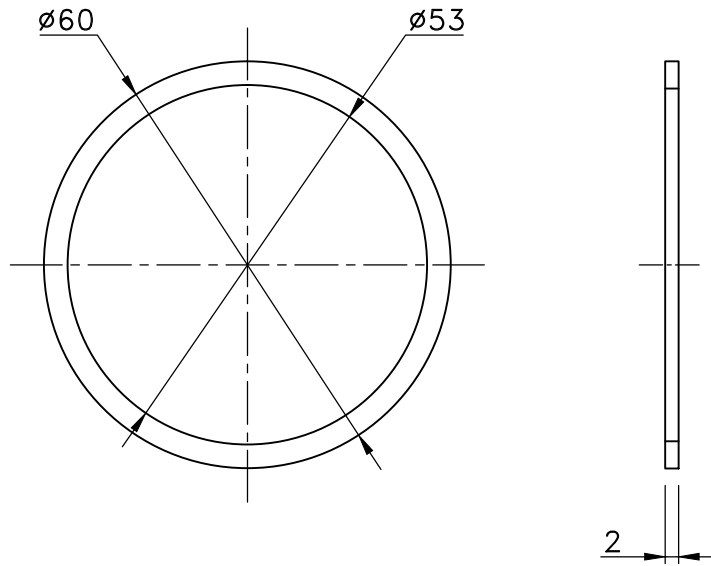
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION

UNCONTROLLED



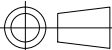




NOTE:

1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER PTS DOC No.GR/TD/1766
2. COLOR: BLACK



Ø60 x 2 THK

EPDM

SI No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY.STD/IS.STD	Wt(Kg)		
DETAIL PARTS				MATERIAL				
				PRODUCT DMRC BG METRO CARS				
					SURFACE TREATMENT			
					SCALE		SHEET OF	Wt(Kg)
			2	909-56101	M-CAR			
			QTY	NEXT ASSY	MODEL	REF DRG		
			TITLE			APPROVED	KCS	01.01.09
	Note added ECN:90900700	21.07.09	Vishnu	SNH	KCS	PACKING(51C)		
	Note added Material changed	21.07.09	Vishnu	SNH	CRN	CHECKED	CRN	31.12.08
						DRAWN	SNH	30.12.08
						DRG No.		ALT
ALT	CHANGE/ECN No.	DATE	BY	CKD	APP	909-56320		
				 BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075				



Note added
ECN:90900700

21.07.09

17.04.18

Vishnu

SNH

KCS



Note added
Material changed

21.07.09

17.04.18

Vishnu

SNH

CRN



NEW FRONTIERS. NEW DREAMS

BEMR LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

909-56320



GRADE No.	N1
VALUE	0.025
SYMBOL	
SURFACE	
ROUGHNESS	